



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

ASAP

646.3912
Job Sheet 178268



Part No: 646.3912

Job Qty: 24 ea

Part Name: Shim



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/29/18

Job Tracking No:

Due Date: 6/8/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV N/C 1 IPP REV:A 12.10.23 NEW ISSUE DD VERF:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea		6/8/18	0.00	0.00	Start Up Waterjet		
110	Waterjet	24 pcs		6/8/18	0.00	0.54	Waterjet1		
120	QC	24 pcs		6/8/18	0.00	0.00	QC2 Waterjet-1		
130	QC	24 pcs		6/8/18	0.00	0.00	QC8-1		
140	Outsource	24 pcs		6/8/18			GRO002-VC		
150	Packaging	24 pcs		6/8/18	0.00	0.00	Packaging2		
160	QC	24 pcs		6/8/18	0.00	0.00	QC5		
170	Packaging	24 pcs		6/8/18	0.00	0.00	Packaging3-1		
180	QC21-SA	24 Ea		6/8/18	0.00	0.00	QC21		

Part Op 110 - 1-Cut as per Dwg
Descriptions: 140 - Issue P/O: 40044 Cat Plating, CAD PLATE PER QQ-P-416, TYPE II, CLASS 2, CL2
170 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MC1095S.020	C1095 Blue Tempered Spring Steel Sheet .020	.4800 sf (.02 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MC1095S.020	0	3	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Shim	1.000Inches ± 0.005	1.005 0.995		
2	Shim	2.900Inches ± 0.005	2.905 2.895		
3	Shim	0.020Inches ± 0.005	0.025 0.015		



Container No: S076145



Part: 646.3912

Job No: 178268

Serial No/Batch: S076145

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Howkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/30/18

340
892
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040044**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040044
PO Date: 5/30/18
Due Date: 6/1/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173888	RBE350A93-3205-00T	Tail Rotor Gear Box Input Flange Holding Wrench -Issue P/O to Groupe Altech: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As Per Dwg RBE350A93-3205-00T Rev/ 3C	Firmed	6/1/18	8 pcs	0 pcs	8 pcs	\$4.50/pcs	\$36.00

Line Item Note ** Rush part - need back by Friday (6/1/18) **

2	173854	RBE350A93-3302-02-1	Handle -Issue P/O to Groupe Altech: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As Per Dwg RBE350A93-3302-02-1 Rev. 11 -Certificate of Conformity is required	Firmed	6/1/18	12 pcs	0 pcs	12 pcs	\$9.75/pcs	\$117.00
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Line Item Note ** Rush part - need back by Friday (6/1/18) **

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	173851	RBE350A93-3205-00E	Engine G/B Input Flange Holding Wrench -Issue P/O to Groupe Altech : PO _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE350A93-3205-00E Rev. 2A	Firmed	6/1/18	8 pcs	0 pcs 8x	8 pcs	\$4.50/pcs	\$36.00 AT 18/06/07
Line Item Note ** Rush part - need back by Friday (6/1/18) **										
4	178268	646.3912	Shim Issue P/O: _____ Cat Plating, CAD PLATE PER QQ-P-416, TYPE II, CLASS 2, CL2	Firmed	6/1/18	33 pcs	0 pcs 33x	33 pcs	\$4.16/pcs	\$137.28 AT 18/06/07
Line Item Note ** Rush part - need back by Friday (6/1/18) **										
									Grand Total:	\$326.28
Order Notes										
Procurement Quality Clauses A005 right of entry A012 chemical and physical test report A016 personnel qualification A017 raw material identification (as applicable) A022 Apical Processing A024 process certifications A026 certification of material conformance A041 quality management system A042 dart notification by supplier A043 retention of quality documents A048 counterfeit parts avoidance, detection, mitigation and disposition program A049 supplier awareness Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.										

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JUN 07 2008

Plex 5/31/18 3:39 PM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(009853-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

009853 - 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
06-Jun-2018		Aman		040044				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
3	RBE350A93-3205-00E Rev.	RBE350A93-3205-00E ANODIZE RED PER IAW MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	8	8	0	0	0
4	646.3912 Rev.	646.3912 CAD YELLOW PLATE PER QQ-P-416 TYPE 2 CLASS 2	CADMIUM CH	33	33	0	0	0

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JUN 07 2018

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.